Reduced and zero emission operations **Energy Storage & Fuel Cells**







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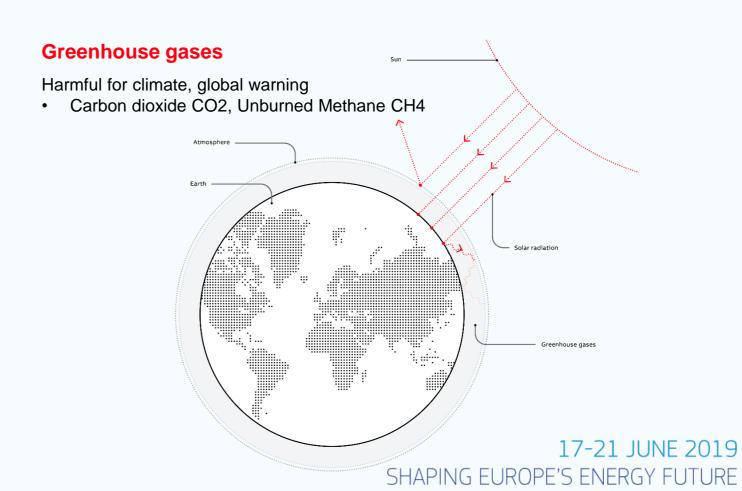
Local and global emissions

Pollutants

Harmful for local environment and health

Nitrogen Oxid NOx, Sulpur Oxides SOx, Soot, particles

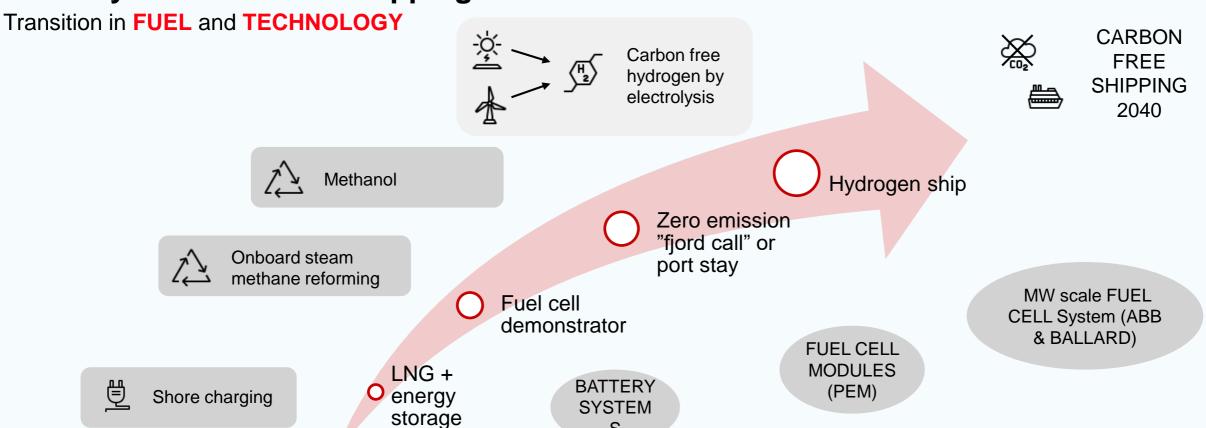








Pathway to carbon free shipping



S

Electric & Hybrid Ships Energy Storage





Electric propulsion & Hybrid Power Plants for Ships

Basic Systems

Diesel or Gas Generator sets to produce electricity to common grid for propulsion and ship use, with variable speed drives to rotate propellers.

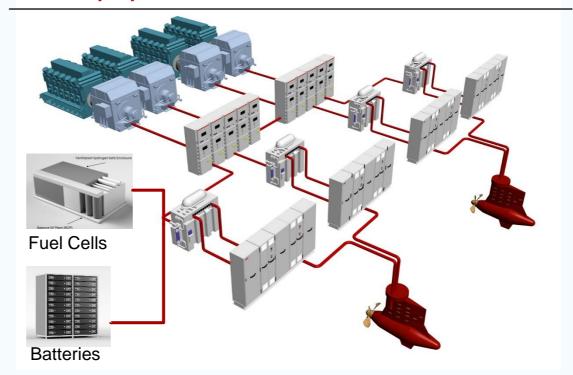
Commonly used in:

- Icebreaking vessels
- Cruise vessels
- Ferries and yachts
- Tankers
- Offshore vessels

Hybrid Power Plants

- Expand with Batteries
- Expand with Fuel cells

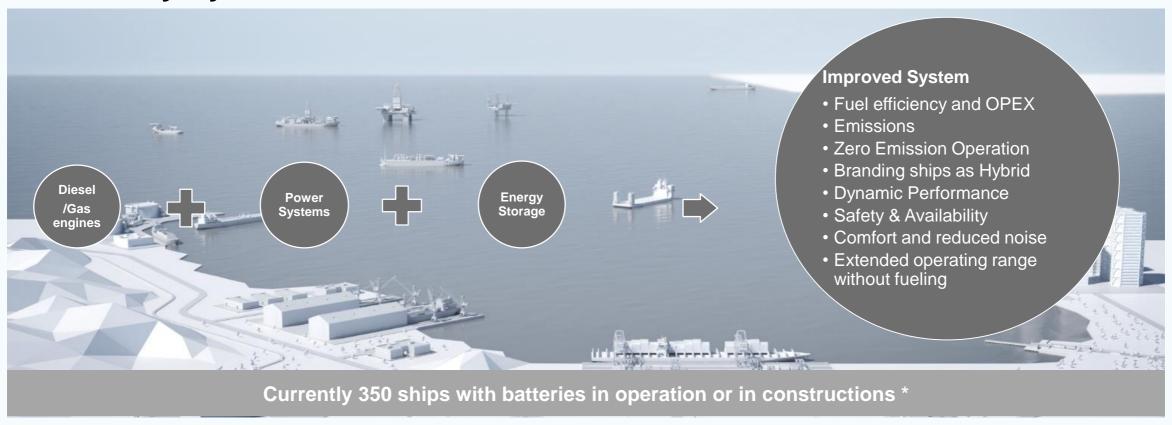
Electric propulsion







Why use Battery Hybrid Solutions?







Energy Storage for expedition cruiser, including Zero emission "Fjord call"

Example, 6 hour Operation in Zero emission

Hotel & Auxiliary Load: 2MW

Propulsion Power, slow steaming: 1.MW (9 kn)

Energy Demand from battery: 18.000KWh

Needed battery Capacity: 20.000kWh

Charging at sea with Diesel or gas engines without increase in emissions



Battery Applications:



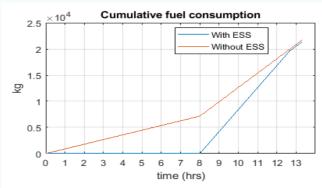
Strategic Loading of Engines to Optimize operating point



Peak Shaving, Level loading seen by engines



Zero Emission, Power system is fully powered by batteries.



Batteries can enable Zero Emission Operations for "Smaller" Cruise Ships

Electric & Hybrid Ships Fuel Cell Systems





Industry benchmarks: Fuel Cells are replacing conventional power sources

Transportation

>10000 FC cars in operation





Hydrogen Fuel cell trains are in operation



< 3000 FC bus in operation. Rabidly growing segment



~ 20 000 Fuel Cell forklift in operation

Stationary



Telecommunication back up power

Power Grid back up







200 000 households powered by FC in Japan





IMO (International Maritime Organization) initial greenhouse gas strategy April 2018



Reduce CO_2 emissions by at least

40% by 2030

and pursuing efforts towards

70% by 2050

Reduce total annual **GHG** emissions by at least compared to level of 2008

50% by 2050





Alternative fuels for green shipping

METHANE

$$CH_4 + 2 O_2$$

$$\rightarrow$$
 CO₂ + 2 H₂O

METHANOL

$$2 CH3OH + 3 O2$$

$$2 CH3OH + 3 O2 \rightarrow 2 CO2 + 4 H2O$$

HYDROGEN

$$2 H_2 + O_2$$

$$\rightarrow$$
 2 H₂O





Fuel cells and alternative fuels

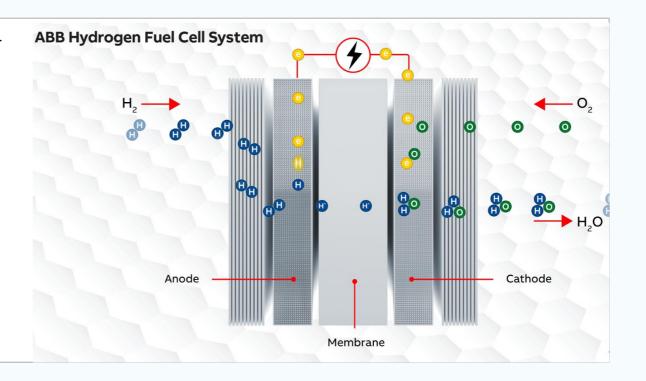
Fuel cell types can be divided by fuel, operating temperature, reaction time or electrolyte material.

THE 3 MOST PROMISING FC TECHNOLOGIES:

- PEMFC for pure hydrogen (Proton exchange membrane fuel cells)
- HT-PEMFC for methanol or diesel
- SOFC for hydrogen of different hydrocarbons (Solid oxide fuel cells)

Emissions depends on used fuel

- Pure hydrogen -> H2O
- Hydrocarbons (diesel, natural gas, methanol...)-> H2O + CO2
- Using hydrocarbons CO2 about 60-80% from combustion engine

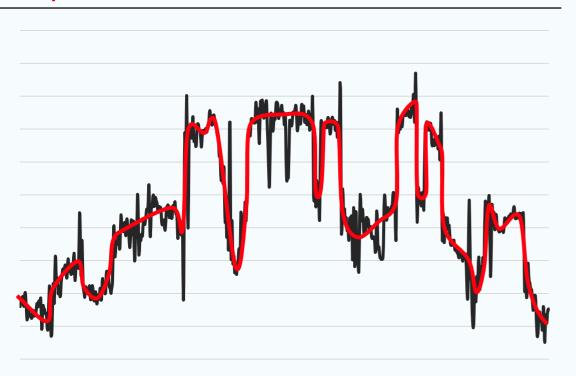






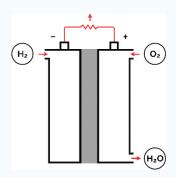
Integration with batteries

Operational profile of the vessel



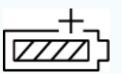
Fuel cells for base load

- Energy can be stored at high density in hydrogen
- Controlled and stable operation improves life time of fuel cells
- Fuel cells run continuously at high efficiency



Batteries for dynamics and backup

- Batteries are able to supply variable load at fast response
- System can be designed for high instantaneous power rating
- Backup and cold start can be implemented with batteries



Fuel cell systems in marine vessels

Technology demonstrators and small-scale systems are delivered today

and high-power solutions are already on the way.





Some references on fuel cell installations

Hydrogenics maritime fuel cell container

- 100 kW fuel cells, power converters and control systems
- Integrated and tested in ports and marine environment
- Used as a demonstration plant towards US Coast Guard.

RCL fuel cell demonstrator

- 100 kW fuel cells, power converters and control systems
- Presented in RCL Technology Display Days 2017
- To be piloted on Royal Caribbean International vessel



- 2 x 82,5 kW fuel cells, power converters and control systems
- Integrated and tested in research vessel Aranda
- EU funded research projects 2017...2021

















Fuel Cell, Zero Emission vessel

River Pusher Tug for CFT, Compagnie Fluviale de Transport



Solution : Fuel Cell with DC Power & Propulsion System

Fuel Cells, 400kW from Ballard Power Systems

Converters & Propulsion motors

Power & Energy Management & Fuel Cell Control

Fuel Cell Power integration

System Engineering

Energy Storage

Project information

One of two FLAGSHIPS projects, supported by the Fuel Cells and Hydrogen Joint Undertaking (FCH JU),

Operation: Rhône river

Fuel: Hydrogen from shore-based renewable energy

Design: LMG Marin

Delivery Year: 2021

Owner: CFT

Other information

Consortium members in Flagship project

CFT

VTT

LMG Marin

Ballard Power Systems

NCE Maritime CleanTech

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Norled

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Maritime Fuel Cell Projects

Hydrogen fuel cell vessels, not just a vision anymore



MARANDA, 165 kW FC, Operation 2019



Fiskerstrand Ferry, Pilot E,



RCL, 100kW FC demo



CFT Flagship, 400kW FC, Operation 2021



Golden Gate Zero 360kW FC, Operation 2019



Hyseas III, 700kW FC, Operation 2021



Norled, Operation 2021



Havila Kystruten, Pilot E





Maritime Fuel Cell Projects continued...



ZEFF, Pilot E



Flying Foil, Pilot E



Sea Shuttle, Pilot E



Kawazaki, LH2 Carrier



Moss, LH2 Carrier



Norled, Flagship





ABB fuel cell systems

Scalable and compact solutions up to several megawatts

Small-scale systems – commercial fuel cell modules

Customized solutions built from 100 kW modules

- Multiple suppliers for PEM fuel cell modules
- Small vessels or technology demonstrators
- Power converters, control systems and integration by ABB
- Integration with DC grid or AC network





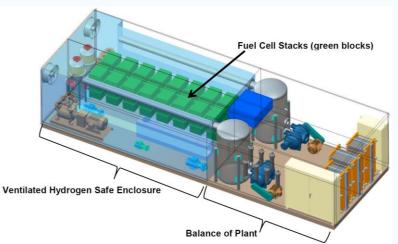




Large-scale systems –MW generation units

Joint development of ABB and Ballard

- Fuel cells and balance of plant integrated into single frame
- Modular stand-alone units12 x 3.6 x 2.4 m (length x width x height), weight with power converters ca. 45 tons



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